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**CLAIMS AMENDMENTS** 

Claim 1 (original): A simultaneous riveting system of flat surfaces for riveters,

comprising riveting and upsetting mechanisms, characterized in that said mechanisms are

star arrangement units placed along a certain number of radiuses, so that the unit of

mechanisms of each radius must hammer in only those nails which have to be applied

into the circular sector of the surface to be riveted, delimited by two successive radiuses.

Claim 2 (original): The system according to Claim 1, characterized in that the riveting

mechanisms are fixed to an upper revolving table of the machine, and as many upsetting

mechanisms are respectively fixed to a lower revolving table of the riveter, the surface to

be riveted being placed between the two revolving tables.

Claim 3 (original): The system according to Claim 1, characterized in that each riveting

mechanism comprises a nail collet which receives the nail from a selecting device and a

cylinder's hammer or stem that presses the nail into the surface to be riveted.

Claim 4 (original): The system according to Claim 3, characterized in that the nail

selecting device is made of a nail conveyor which sends the nail to the nail collet through

a hose, by receiving it from a slanting guide that picks up the nails from a nails' magazine

and passes them one by one to a reciprocating laminar disc which pushes them inside the

conveyor.

Claim 5 (original): The system according to Claim 4, characterized in that the magazine

is equipped with a fan-like movement, which supplies the conveyor's slanting guide with

nails when it is tilted forward.

Claim 6 (canceled):

Claim 7 (canceled):

2

Claim 8 (currently amended): The system according to one or more of the previous claims Claim 1, characterized in that the surface to be riveted can be nailed with a single blow when the number of mechanism matches the number of nails the be applied.

Claim 9 (currently amended): The system according to one or more of the previous elaims Claim 1, characterized in that the riveting, upsetting mechanisms and the nails' magazines are driven by hydraulic cylinders, and that the nails' selectors are driven by pneumatic cylinders.

Claim 10 (new): The system according to Claim 2, characterized in that the surface to be riveted can be nailed with a single blow when the number of mechanism matches the number of nails the be applied.

Claim 11 (new): The system according to Claim 3, characterized in that the surface to be riveted can be nailed with a single blow when the number of mechanism matches the number of nails the be applied.

Claim 12 (new): The system according to Claim 4, characterized in that the surface to be riveted can be nailed with a single blow when the number of mechanism matches the number of nails the be applied.

Claim 13 (new): The system according to Claim 2, characterized in that the riveting, upsetting mechanisms and the nails' magazine are driven by hydraulic cylinders, and that the nails' selectors are driven by pneumatic cylinders.

Claim 14 (new): The system according to Claim 3, characterized in that the riveting, upsetting mechanisms and the nails' magazine are driven by hydraulic cylinders, and that the nails' selectors are driven by pneumatic cylinders.

Claim 15 (new): The system according to Claim 4, characterized in that the riveting, upsetting mechanisms and the nails' magazine are driven by hydraulic cylinders, and that the nails' selectors are driven by pneumatic cylinders.

Claim 16 (new): The system according to Claim 5, characterized in that the riveting, upsetting mechanisms and the nails' magazine are driven by hydraulic cylinders, and that the nails' selectors are driven by pneumatic cylinders.

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